A scanning electron micrograph (SEM) showing a complex, three-dimensional structure composed of numerous thin, elongated nanowires. These nanowires are primarily gold-colored with some greenish-yellow and black regions, suggesting different materials or oxidation states. They are interconnected in a highly branched and twisted network, creating a dense, mountain-like appearance.

**The 2019-2020
Cornell NanoScale Facility
Research Accomplishments**



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Cornell NanoScale Facility

2019-2020

Research Accomplishments

CNF Lester B. Knight Director:
Christopher Kemper Ober

Director of Operations:
Ronald Olson

Cornell NanoScale Facility (CNF) is a member of the National Nanotechnology Coordinated Infrastructure (www.nnci.net) and is supported by the National Science Foundation under Grant No. NNCI-1542081, the New York State Office of Science, Technology and Academic Research, Cornell University, Industry, and our Users.

The 2019-2020 CNF Research Accomplishments are also available on the web:
http://cnf.cornell.edu/publications/research_accomplishments

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2019-2020 Research Accomplishments • Directors' Welcome

Cornell NanoScale Facility (CNF) is proud to present the 2019-2020 CNF Research Accomplishments! We are pleased to showcase the research excellence demonstrated by the users and research groups who are making use of CNF. Users continue to benefit from interaction and collaboration with expert staff, an expansive tool set, and nanofabrication capabilities enabling realization of unique, diverse state-of-the-art results. In addition to the 90 featured research reports contained in this book, a section on CNF-research-related patents, presentations, and publications (close to 400 in 2019) has been included.

CNF's "2020 vision" was disrupted by the COVID-19 pandemic; however, even with University directives to close the cleanroom, office, second floor labs and CAD room on March 17th, focus was never lost for the user community.

After 2.5 months of closure (the longest in CNF history) a reactivation plan was authorized in June for the gradual reopening of the CNF. This plan allowed for the return of local, internal academic users in accordance with State and University guidelines intended to preserve the safety and well-being of CNF users, employees, and the Campus Community. During these initial stages of reopening, the CNF staff and users worked on assigned teams with limited hours. Beginning in mid-August the CNF offered expanded hours of access to users.

HELP MAINTAIN A HEALTHY CAMPUS

Practice physical distancing

Physical distancing and personal hygiene are the most important measures within your control to slow the spread of COVID-19.

What does 6 feet look like?



average sedan



4 chairs



1 Big Red bear

Always physical distance. When it is not possible, wear a face covering or mask

Cornell University | Environment, Health and Safety

We are pleased to let you know that CNF is currently back to 24/7 operational status for users who have been approved and retrained. While some things have changed, one thing remains paramount — the CNF's firm commitment to protecting its community. Anyone seeking to regain access to the CNF is required to complete re-training aimed at providing continued education on new COVID safety and social distancing protocols. CNF continues to follow

Cornell University and New York State travel guidelines for users seeking approval for cleanroom access. New user orientation and user equipment training protocols have been updated and include remote Zoom training, pre-recorded on-line training videos, and one on one training with social distancing. The CNF will start equipment training and accepting new users in September.

A sincere thank you is extended to our users for their continued patience and understanding. The community efforts to follow newly established protocols for social distancing, surface cleaning, face mask wearing, and hand sanitizing is testimony to their dedication to keeping our facility safe. The CNF staff continues to show resilience and tenacity when presented with challenges. Their enthusiasm as they work together to discover creative ways to teach new users while working to solve difficult and interesting problems is impressive and much appreciated.

Despite the uncertainty the future may present, opportunities for positive change exist. As we continue to collaborate and improve, there is no doubt we will emerge stronger on the other side.

**"The difference between
STUMBLING BLOCKS and
STEPPING STONES,
is how you use them."**
~ Unknown

Staffing News

WELCOME

This year we are pleased to announce the addition of a new Associate Director, **Prof. Claudia Fischbach-Teschl**, presently Director of Cornell's Physical Sciences Oncology Center (PSOC). Dr. Fischbach-Teschl's charge is multi-faceted. She will work to drive strategies, lead CNF efforts to better understand, serve, and communicate with the life science community, integrate the new Multiscale 3D Fabrication Facility (M3FF) and the 3D Visualization Facility (3VF) while fostering new convergent and life science activities.



In January, **George "Mac" McMurdy** joined the CNF family after graduating from the Rochester Institute of Technology with a master's degree in Microelectronic Engineering.

We look forward to George establishing himself as a key staff member dedicated to the support of our user programs.



THANK YOU FOR YOUR SERVICE

The CNF continues to thrive due to the efforts of its staff members. We are grateful for the service and dedication of the following members of the CNF family and we extend best wishes as they enter retirement. Thank you, you will be missed!



- **Denise Budinger**, with 26 years of service at CNF, retired on August 7th. (Left)



- **Jerry Drumheller**, with 26 years of service at CNF, retired on January 31st. (See Jerry below at one of our short courses showing off the sputtering system he managed for years!)



With your support, we look forward to continued membership in the 16-site National Nanotechnology Coordinated Infrastructure (NNCI) and ongoing support from the National Science Foundation (NSF) as well as maintaining our strong reputation as one of the major academic, nanofabrication facilities in the United States. In the words of Walton Peyton,

"We are stronger together than we are alone."

We wish all of you continued health and wellbeing and look forward to seeing you back on campus.

Christopher Ober
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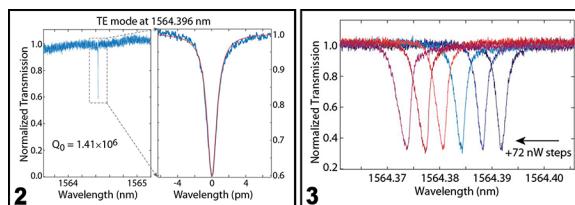


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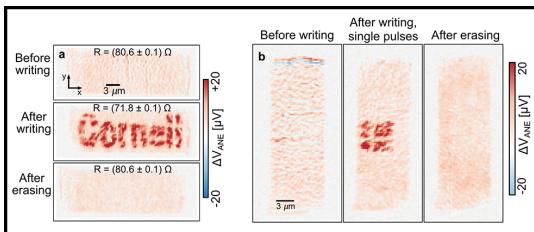


Comments, feedback, and suggestions about CNF are always welcome. Feel free to use our online User Comment Form at https://www.cnfusers.cornell.edu/user_feedback

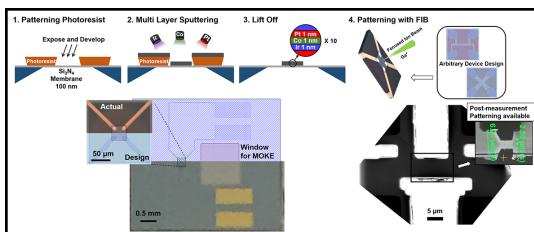
Full Color Versions of Some Research Images



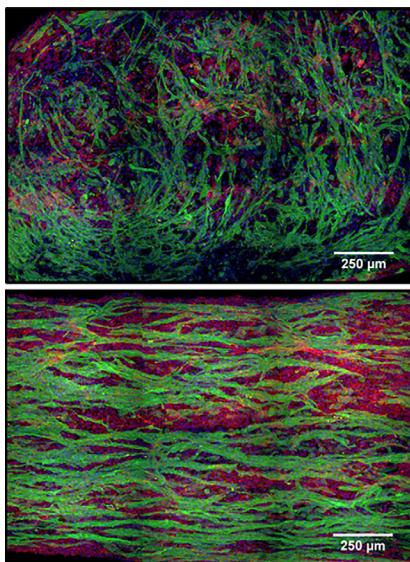
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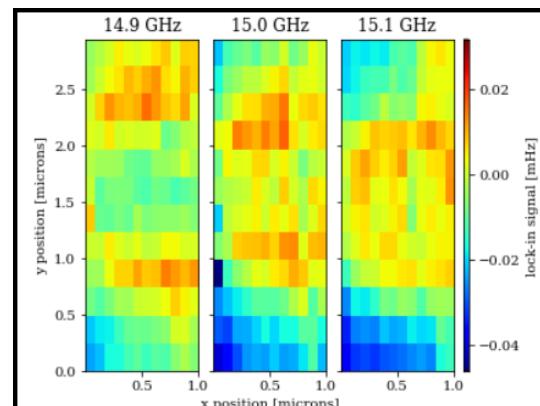
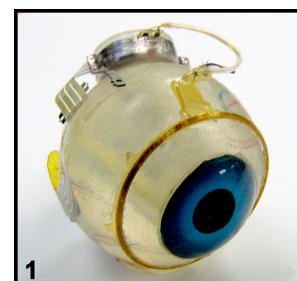
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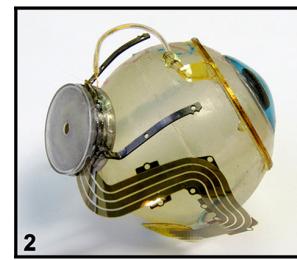
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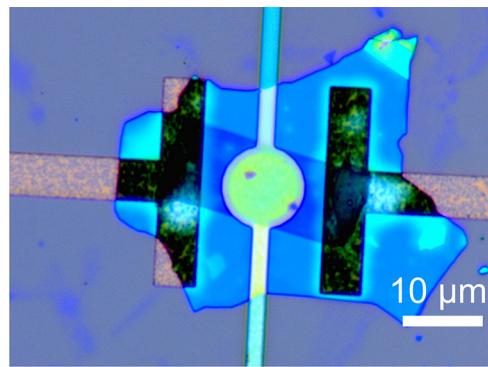
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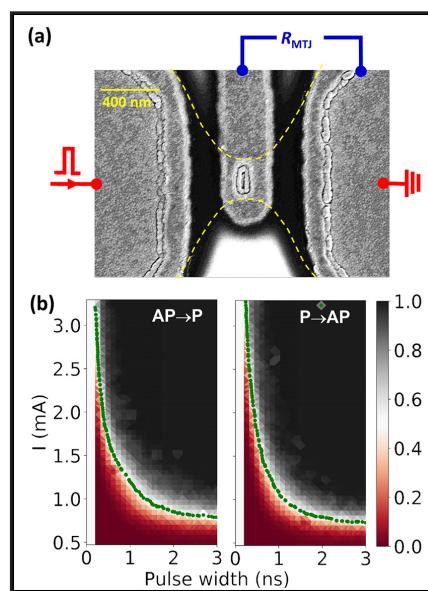
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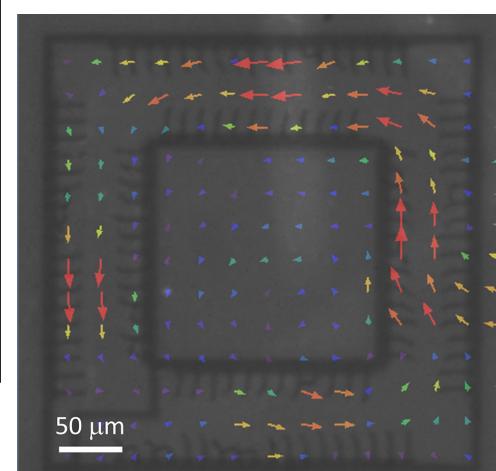
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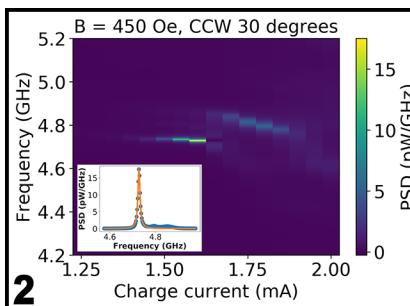
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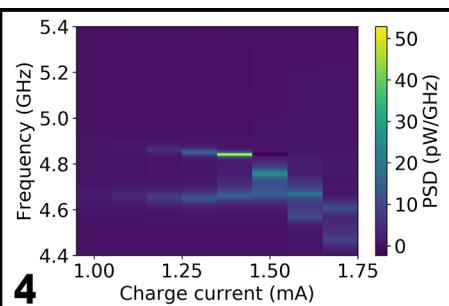
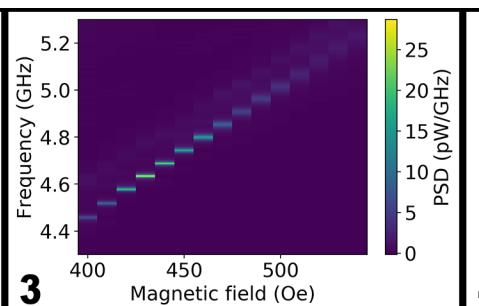
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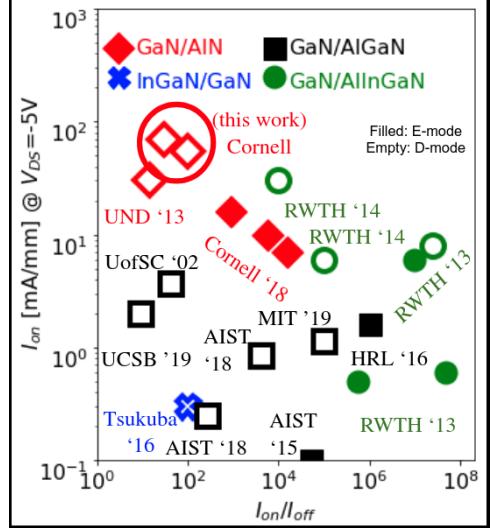
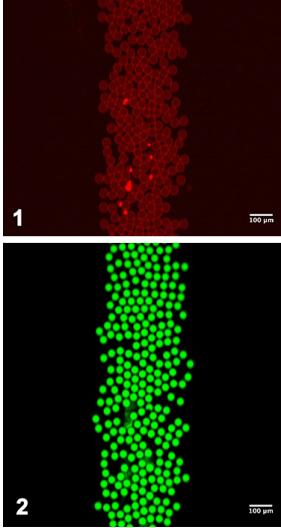
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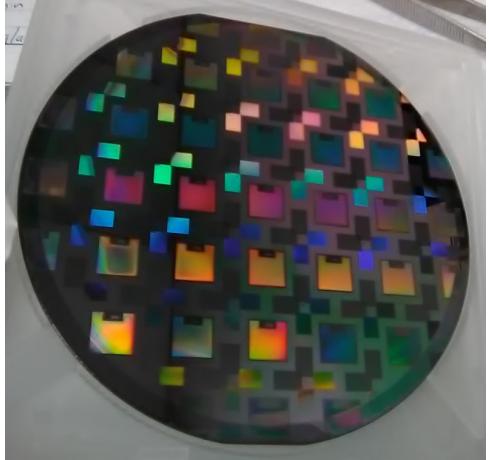
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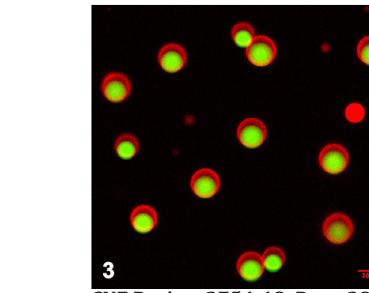
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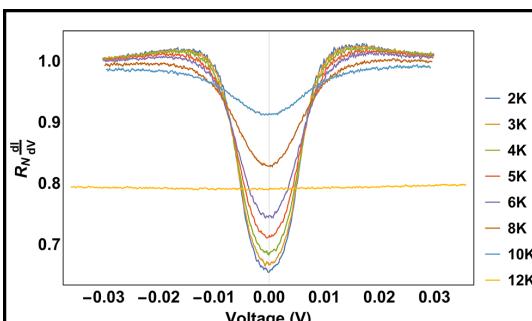
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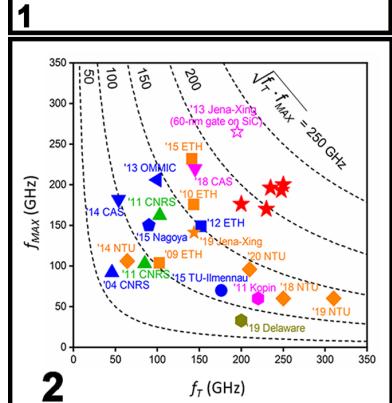
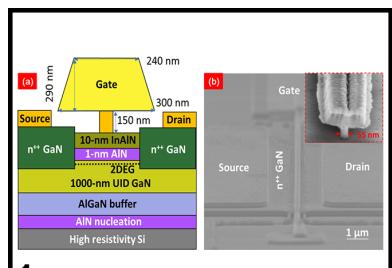
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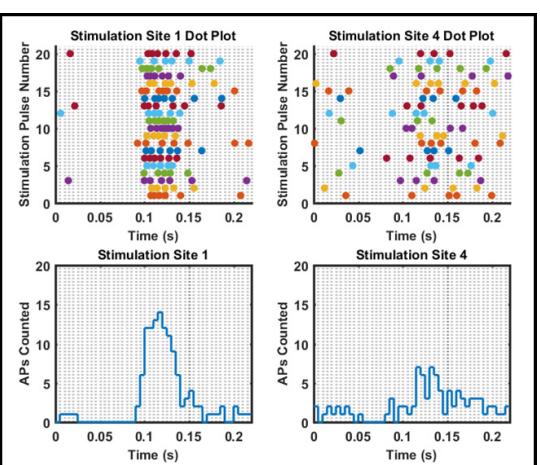
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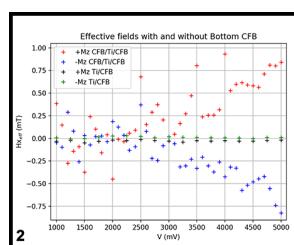
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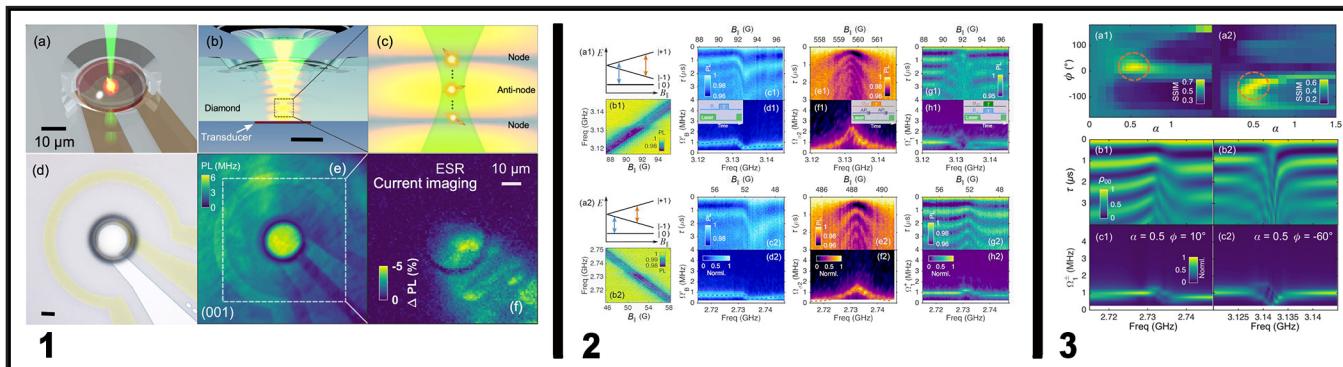
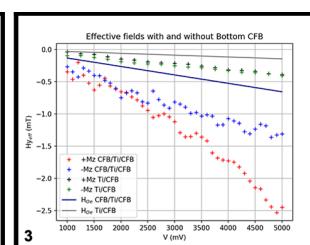
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CNF Project 2126-12, Page 150

A Selection of 2019 Cornell NanoScale Facility Research-Related Patents, Presentations, and Publications

“1.6 kV vertical Ga2O3 FinFETs with source-connected field plates and normally-off operation”; Hu, Zongyang, Nomoto, Kazuki, Li, Wenshen, Jinno, Riena, Nakamura, Tohru, Jena, Debdeep, Xing, Huili, 2019 31st International Symposium on Power Semiconductor Devices and ICs (ISPSD), IEEE, page(s) 483-486 (Cornell University).

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“A high-voltage p-channel FET based on III-Nitride heterostructures”; Samuel Bader, Reet Chaudhuri, Debdeep Jena, Huili Grace Xing, 8358-02-US, United States, US from PRV, Filed, 11/6/19, 16/676, 083 (Cornell University).

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“A max activity filter for regulatory DNA elements”; Nathaniel Tippens, Haiyuan Yu, 8796, Unfiled, 6/4/19, Invention (Cornell University).

“A mechanically tunable GHz passive voltage element using microstrip resonator”; Di Ni, Adarsh Ravi, K B Vinaya Kumar and Amit Lal, Journal of Physics: Conf. Ser. 1407 012051 (2019) (Cornell University).

“A micro-synthetic jet in a microchannel using bubble growth and collapse”; Ehsan Sourtiji, Yoav Peles, Applied Thermal Engineering, Volume 160, September 2019, 114084, <https://doi.org/10.1016/j.applthermaleng.2019.114084> (University of Central Florida).

“A New Kind of Magnetic Microscope: Using Ultrafast Heat Pulses to Image Spin-Orbit Torques and Dynamics in Ferromagnetic and Antiferromagnetic Devices”; Fuchs, G., Condensed Matter Physics Seminar, Texas A&M University, College Station, TX 2019 INVITED (Cornell University).

“A polarization-induced 2D hole gas in undoped gallium nitride quantum wells”; Chaudhuri, Reet, Bader, Samuel James, Chen, Zhen, Muller, David A., Xing, Huili Grace, Jena, Debdeep, Science, Vol. 365, Issue # 6460, page(s) 1454-1457 (Cornell University).

“A Polymer Brush Approach to Controlling Biological Binding to Surfaces”; Christopher K. Ober, CDT Summer School, invited talk, University of Sheffield, Sheffield, UK, July 24, 2019 (Cornell University).

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“A review of giant correlation-length effects via proximity and weak-links coupling in a critical system: 4He near the superfluid transition”; J K Perron, M O Kimball and F M Gasparini, Reports on Progress in Physics, Volume 82, Number 11, Published 2 October 2019 • © 2019 IOP Publishing Ltd (University at Buffalo).

“A Tool to Improve Reproductive Management and Performance of Ruminant Females through Determination of their Reproductive Physiological Status”; D Erickson, J Giordano, M Masello, 9089, Unfiled Invention, 8/20/19, (Cornell).

“Absorption coefficient estimation of thin MoS₂ film using attenuation of silicon substrate Raman signal”; Joon Young Kwak, Results in Physics, Volume 13, June 2019, 102202, Elsevier, <https://doi.org/10.1016/j.rinp.2019.102202> (Morgan State University).

“Acoustic Sensing Systems, Devices and Methods”; M Abdelmejeed, J Kuo, A Lal, 7683-02-PC, Patent Cooperation Treaty, Filed, 2/4/19, PCT/US2019/016564 (Cornell).

“Acousto Electro Optic Modulator”; Amit Lal, 9105, Filed by Cornell, 8/22/19, Invention (Cornell).

“Acousto-Optic Modulation of Water in a Microfluidic Channel Using Planar Fresnel Type GHz Ultrasonic Transducer”; Adarsh Ravi, Mamdouh Abdelmejeed, Justin Kuo, Amit Lal, 2019 IEEE International Ultrasonics Symposium (IUS), 6-9 Oct. 2019, Glasgow, United Kingdom, United Kingdom, DOI: 10.1109/ULTSYM.2019.8925614 (Cornell University).

“Adaptive Illumination Apparatus, Method, and Applications”; Michael Buttolph, Kriti Charan, Bo Li, Chunhui (Chris) Xu, 7610-03-US, United States, US from PCT, Filed, 4/23/19, 16/344, 157 (Cornell University).

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The 2019-2020 Cornell NanoScale Facility Research Accomplishments

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Common Abbreviations & Meanings

µl	microliter	CH ₄	methane
µm	micron, micrometer	CHESS	Cornell High Energy Synchrotron Source
µN	micro-Newton	CHF ₃	trifluoromethane
µs	microsecond	Cl	chlorine
Ω	Ohm	Cl ₂	chlorine gas
<	is less than	Cl ₂ /SF ₆	chlorine sulfur hexafluoride
>	is greater than	cm	centimeter
~	approximately	CMOS	complementary metal oxide semiconductor
1D	one-dimensional	CMP	chemical mechanical polishing
2D	two-dimensional	CNF	Cornell NanoScale Science & Technology Facility
2DEG	two-dimensional electron gas	Co	cobalt
3D	three-dimensional	CO ₂	carbon dioxide
³ He	helium-3	Co ₃ O ₄	cobalt oxide
α-Al ₂ O ₃	sapphire	CoFeAl	cobalt iron aluminum
α-Si	amorphous silicon	CoFeB	cobalt iron boron
AC	alternating current	CoP	cobalt porphyrin
AFM	atomic force microscopy/microscope	CPC	colloidal photonic crystal
AFOSR	Air Force Office of Scientific Research	CPD	contact potential difference
Ag	silver	CpG	cytosine-phosphate-guanine
Al	aluminum	Cr	chromium
Al ₂ O ₃	aluminum oxide	CRDS	cavity ring-down spectrometer
ALD	atomic layer deposition	cryoSAXS	cryogenic small angle x-ray scattering
AlGaAs	aluminum gallium arsenide	CTE	coefficients of thermal expansion
AlGaN	aluminum gallium nitride	CTL	confinement tuning layer
Ar	argon	Cu	copper
ARC	anti-reflective coating	CVD	cardiovascular disease
ArF	argon fluoride	CVD	chemical vapor deposition
As	arsenic	CW	continuous wave
atm	standard atmosphere (as a unit of pressure)	CXRF	confocal x-ray fluorescence microscopy
Au	gold	DARPA	Defense Advanced Research Projects Agency
AuNPs	gold nanoparticles	DC	direct current
B	boron	DCB	double cantilever beam
B. subtilis	<i>Bacillus subtilis</i>	DCE	1,2-dichloroethane
Bi	bismuth	DCM	dichloromethane
BOE	buffered oxide etch	DEP	dielectrophoresis
Br	bromine	DFT	density functional theory
C	carbon	DFT	discrete Fourier transform
C..	centigrade	DI	de-ionized
C-V	capacitance-voltage	DMF	dimethyl formamide
C ₃ N ₄	carbon nitride	DNA	deoxyribonucleic acid
CaCl ₂	calcium chloride	DNP	dynamic nuclear polarization
CaCO ₃	calcium carbonate	DOE	United States Department of Energy
CAD	computer-aided design	DPPC	1,2-dipalmitoyl-sn-glycero-3-phosphocholine
CaF ₂	calcium fluoride	DRAM	dynamic random access memory
CCMR	Cornell Center for Materials Research	DRIE	deep reactive ion etch
Cd	cadmium	DSA	directed self assembly
CdS	cadmium sulfide	dsDNA	double-stranded DNA
CdSe	cadmium selenide	DUV	deep ultraviolet
CDW	charge-density-wave	e-beam	electron beam lithography
Ce	cerium	E. coli	<i>Escherichia coli</i>
CF ₄	carbon tetrafluoride or tetrafluoromethane	EBL	electron-beam lithography
CFD	computational fluid dynamics	EDS	energy dispersive spectroscopy

EELS	electron energy loss spectroscopy
EG	ethylene glycol
EIS	electrochemical impedance spectroscopy
ELISA	enzyme-linked immunosorbent assays
EO	electro-optic
EOT	equivalent oxide thickness
EPICs	electronic photonic integrated circuits
Er	erbium
ErAs	erbium arsenide
ESM	effective screening medium
EUV	extreme ultraviolet
<i>ex situ</i>	Latin phrase which translated literally as 'off-site' -- to examine the phenomenon in another setting than where it naturally occurs
<i>ex vivo</i>	Latin for "out of the living" -- that which takes place outside an organism
F	fluorine
FDA	United States Food & Drug Administration
FDMA	fluorinated perfluorodecyl methacrylate
Fe	iron
Fe ₂ O ₃	iron oxide
FeCl ₃	iron(III) chloride, aka ferric chloride
FeGe	iron germanium
FEM	finite element method
FET	field-effect transistor
FFTs	fast Fourier transforms
fg	femto gram
FIB	focused ion beam
FIR	far infrared
fJ	femto Joules
FM	frequency modulation
FMR	ferromagnetic resonance
FOTS	fluorosilane, tridecafluoro-1,1,2,2-tetrahydrooctyltrichlorosilane
FTIR	Fourier transform infrared spectroscopy
Ga	gallium
Ga ₂ O ₃	gallium(III) trioxide
GaAs	gallium arsenide
GaAsN	gallium arsenide nitride
GaInNAs	gallium indium nitride arsenide
GaN	gallium nitride
GaP	gallium phosphide
GaSb	gallium antimonide
Gd	gadolinium
Ge	germanium
GFET	graphene field effect transistor
GHz	gigahertz
GI	gastrointestinal
GMR	giant magnetoresistance
GPa	gigapascal
GPS	global positioning system
h	hours
H	hydrogen
H ₂ O ₂	hydrogen peroxide
HBAR	high-overtone bulk acoustic resonator
hBN	hexagonal boron nitride
HBr	hydrogen bromide
hcp	hexagonal close packing
He	helium
HEMTs	high electron mobility transistors
Hf	hafnium
HF	hydrofluoric acid
HfB ₂	hafnium diboride
HFEs	hydrofluoroethers
HfO ₂	hafnium dioxide
Hg	mercury
high- κ	high dielectric constant
HMDS	hexamethyldisilazane
HRS	high resistance state
HSQ	hydrogen silsesquioxane
HSQ/FOx	negative electron beam resist hydrogen silsesquioxane
Hz	Hertz
I-V	current-voltage
I/O	input/output
IARPA	Intelligence Advanced Research Projects Activity
IC	integrated circuit
ICP	inductively coupled plasma
ICP-MS	inductively coupled plasma mass spectroscopy
ICP-RIE	inductively coupled plasma reactive ion etcher
IFVD	impurity free vacancy diffusion
IID	impurity induced disordering
IIEI	ion implant enhanced interdiffusion
In	indium
<i>in situ</i>	Latin phrase which translated literally as 'in position' -- to examine the phenomenon exactly in place where it occurs
<i>in vitro</i>	Latin for "within glass" -- refers to studies in experimental biology that are conducted using components of an organism that have been isolated from their usual biological context in order to permit a more detailed or more convenient analysis than can be done with whole organisms
<i>in vivo</i>	Latin for "within the living" -- experimentation using a whole, living organism
InAlN	indium aluminum nitride
InAs	indium arsenide
InAs NWs	indium arsenide nanowires
INDEX	Institute for Nanoelectronics Discovery and Exploration
InGaAsN	indium gallium arsenide nitride
InGaZnO ₄	indium gallium zinc oxide
InP	indium phosphide
IPA	isopropyl alcohol
IR	infrared
IrO ₂ or IrO _x	iridium oxide
ITO	indium tin oxide
JP-8	Jet Propellant 8
κ	dielectric constant
K	Kelvin (a unit of measurement for temperature)
K	potassium
KFM	Kelvin force microscopy
kg	kilogram
kHz	kilohertz
KOH	potassium hydroxide
La	lanthanum

LED	light-emitting diode
LER	line edge roughness
Li	lithium
low- κ	low dielectric constant
LPCVD	low pressure chemical vapor deposition
lpm	liter per minute
LRS	low resistance state
Lu	lutetium
LWR	line width roughness
MBE	molecular beam epitaxy
MEMs	microelectromechanical systems
MFMR	microfabricated micro-reactors
MgO	magnesium oxide
MGs	molecular glasses
MHz	megahertz
micron	micrometer, aka μm
min	minutes
ml	milliliter
mm	millimeter
mM	millimolar
Mo	molybdenum
MOCVD	metal oxide chemical vapor deposition
MOS	metal oxide semiconductor
MoS ₂	molybdenum disulfide
MoSe ₂	molybdenum diselenide
MOSFET	metal oxide semiconductor field effect transistor
MRAM	magnetic random access memory
MRFM	magnetic resonance force microscopy
MRI	magnetic resonance imaging
ms	millisecond
MSM	metal-semiconductor-metal
mTorr	millitorr
mV	millivolt
MVD	molecular vapor deposition
M Ω	megaohms
N	nitrogen
N ₂	nitrous oxide
nA	nanoAmperes
NaCl	sodium chloride
NASA	National Aeronautics & Space Administration
Nb	niobium
Nb ₃ Sn	triniobium-tin
NCs	nanocrystals
Nd	neodymium
NEMS	nanoelectromechanical systems
NH ₄ F	ammonium fluoride
Ni	nickel
NIH	National Institutes of Health
NIR	near-infrared
nL	nanoliter
nm	nanometer
NMP	n-methyl-2-pyrrolidone
NNCI	National Nanotechnology Coordinated Infrastructure
NPs	nanoparticles
NPs	nano pores
ns	nanosecond
NSF	National Science Foundation
NV	nitrogen-vacancy
NVM	non-volatile memory
NW FETs	nanowire field-effect transistors
O	oxygen
O ₃	trioxygen
OFET	organic field effect transistor
OLED	organic light-emitting diode
ONO	oxide/nitride/oxide
ONR-MURI ..	Office of Naval Research Multidisciplinary University Research Initiative
OPV	organic photovoltaic cells
OTFT	organic thin-film transistor
Pa	Pascals
PAB	post-apply bake
PaC	Parylene-C
PAG	photoacid generator
Pb	lead
PBG	photonic bandgap
PbS	lead sulfide
PBS	phosphate-buffered saline
PbSe	lead selenide
PC	persistent current
PC	photocurrent
PCN	photonic crystal nanocavity
Pd	palladium
PD	photodetector
PDMS	polydimethylsiloxane
PEB	post-exposure bake
PEC	photoelectrochemical
PECVD	plasma enhanced chemical vapor deposition
PEDOT:PSS ..	poly(3,4-ethylenedioxythiophene): poly(styrenesulfonate)
PEG	polyethylene glycol
PEI	polyethyleneimine
pFET	p-channel field-effect transistor
PFM	piezo-response force microscopy
PGMA	poly(glycidyl methacrylate)
pH	a measure of the activity of hydrogen ions (H^+) in a solution and, therefore, its acidity
Ph.D.	doctorate of philosophy
PhC	photonic crystal
PL	photoluminescence
pL	picoliter
PLD	pulsed laser deposition
PMMA	poly(methyl methacrylate)
poly-Si	polycrystalline silicon
PS	polystyrene
PS- <i>b</i> -PMMA ..	polystyrene- <i>block</i> -poly(methyl methacrylate)
Pt	platinum
Pt/Ir	platinum/iridium
PtSe ₂	platinum diselenide
PV	photovoltaic
PVD	physical vapor deposition
Py	perm alloy, Ni ₈₁ Fe ₁₉
Q	quality factor

QD	quantum dots
QW	quantum well
RA	resistance-area
REU	Research Experience for Undergraduates Program
RF	radio frequency
RF MEMS	radio frequency microelectromechanical systems
RIE	reactive ion etch
RMS or rms	root mean square
RNA	ribonucleic acid
RTA	rapid thermal anneal
RTD	resistance temperature device
RTD	resonant tunneling diodes
Ru	ruthenium
s	seconds
S	sulfur
SAMs	self-assembled monolayers
SAXS	small angle x-ray scattering
Sb	antimony
Sc	scandium
sccm	standard cubic centimeters per minute
scCO ₂	supercritical carbon dioxide
SDS	sodium dodecyl sulfate
Se	selenium
sec	seconds
SEM	scanning electron microscopy/microscope
SERS	surface enhanced Raman spectroscopy
SF ₆	sulfur hexafluoride
Si	silicon
Si ₃ N ₄	silicon nitride
SiC	silicon carbide
SiH ₄	silane
SiN	silicon nitride
SiO ₂	silicon dioxide, silica
Sn	tin
SnO ₂	tin oxide
SnSe ₂	tin selenide or stannous selenide
SOI	silicon-on-insulator
SPR	surface plasmon resonance
SQUID	superconducting quantum interference device
Sr ₂ RuO ₄	strontium ruthenate
SRC	Semiconductor Research Corporation
SrTiO ₃	strontium titanate
STEM	scanning transmission electron microscopy/microscope
t-BOC	<i>tert</i> -butoxycarbonyl
Ta	tantalum
Ta ₂ O ₅	tantalum pentoxide
TaN	tantalum nitride
TAO _x	tantalum oxide
Te	tellurium
TEM	transmission electron microscopy/microscope
TFET	tunnel field effect transistor
TFT	thin-film transistor
Tg	glass transition temperature
THz	terahertz
Ti	titanium
TiN	titanium nitride
TiO ₂	titanium dioxide
TM	transverse magnetic
TXM	transmission x-ray microscopy
UHV	ultra-high vacuum
USDA	United States Department of Agriculture
UV	ultraviolet
UV-Vis	ultraviolet-visible
V	vanadium
V	voltage
vdW	van der Waals
VLS	vapor-liquid-solid
VRMs	voltage regulator modules
VSM	vibrating sample magnetometry
W	tungsten
WDM	wavelength-division multiplexing
WSe ₂	tungsten diselenide
XeF ₂	xenon difluoride
XPM	cross-phase modulation
XPS	x-ray photoelectron spectroscopy
XRD	x-ray diffraction
XRR	x-ray reflectivity
ZMW	zero-mode waveguide
Zn	zinc
ZnCl ₂	zinc chloride
ZnO	zinc oxide
ZnO:Al	zinc aluminum oxide
ZnS	zinc sulfide or zinc-blende
Zr	zirconium
ZrO ₂	zirconium dioxide
ZTO	zinc tin oxide

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